

# Enhanced Grain SB

## Product installation guide

### Universal Millboard decking installation

The Enhanced Grain SB board is installed in the same way as the Enhanced Grain and Bullnose Boards, using the Durafix fixings through the board surface and using standard carpentry tools. Therefore, everything that is in our standard installation guide should be followed.

In addition to the decking install guide, we would recommend the below points to be followed with the Enhanced Grain SB:

Our decking installation guide can be found through the link below or by visiting [millboard.com/help-advice/installation-guides](https://millboard.com/help-advice/installation-guides)

[Millboard decking installation guide](#)

### Recommendations for use within deck

- The Enhanced Grain SB can be used amongst standard Enhanced Grain decking boards for a differential width deck - Joist spacing to be set at 15.5" (400mm) centers for residential applications and 11.5" (300mm) centers for commercial applications.
- When used as a decking board, the other edging profiles can also be used instead of the Enhanced Grain SB including the Bullnose Board and flexible edgings.



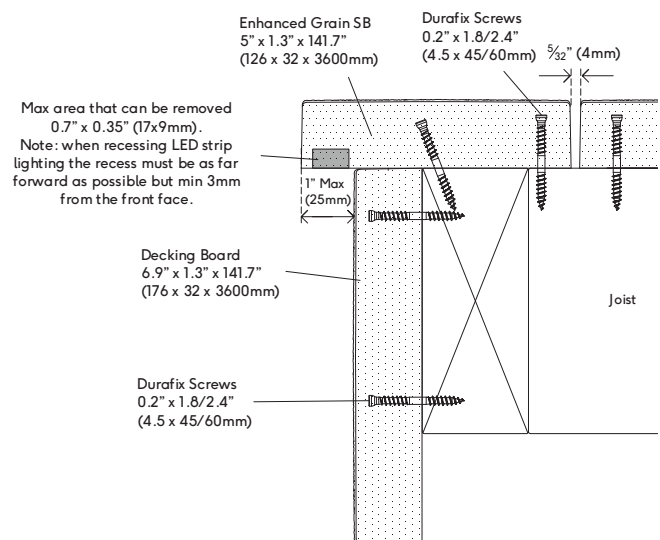
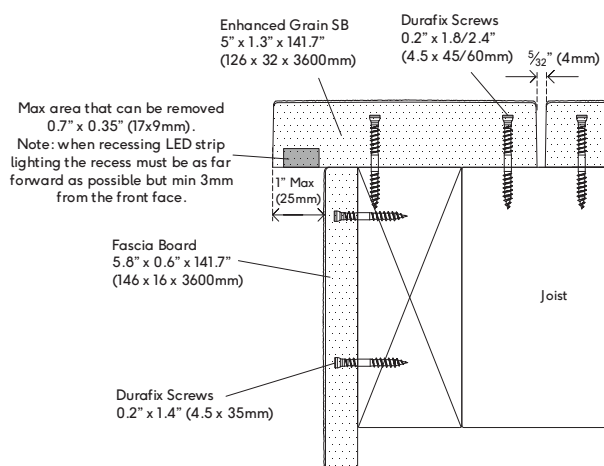
## Recommendations for use as edging on decks or steps



**Please note:**

Only one side of the Enhanced Grain SB has a grained finish, therefore it is best to choose the correct side when using the boards as an edging

- When using Enhanced Grain SB on the edges of decks or steps, there should be a maximum overhang of 1" (25mm) from the front of the board used as the front of the deck/step.
- The maximum size of cut-out for LED lighting should be 0.7x0.4" (17x9mm) and should be a minimum of 0.1" (3mm) from the front of the board edge
- Both the fascia boards and decking boards can be used up to the underside of the Enhanced Grain SB



- When mitring the boards for the corner of a deck edge or step, it is best to take the mitre from the centre of the board to account for natural variance in grain and sizing



Enhanced Grain SB should not be used for step edges in commercial or heavy footfall areas, the Flexible Bullnose Edgings or Bullnose Boards should be used in these locations.

